

Vydyne® 67R

polyamide 66



Vydyne 67R is a high-viscosity, heat-stabilized PA66 resin suitable for injection-molding and extrusion applications. It is available in natural color only. Vydyne 67R resin offers high strength, rigidity and toughness over a broad range of demanding applications and good fluid resistance to a wide variety of chemicals, solvents and oils.

Typical Applications/End Uses:
Typical uses include packaging films, monofilaments, bristles, rods, tubing, sheet and extruded profiles.

General				
Material Status	• Commercial: Active			
Availability	• Asia Pacific	• Europe	• North America	
Additive	• Heat Stabilizer			
Features	• Gasoline Resistance • General Purpose • Good Chemical Resistance • Good Toughness	• Heat Stabilized • High Melt Stability • High Rigidity • High Strength	• High Viscosity • Oil Resistant • Solvent Resistant	
Uses	• Automotive Applications • Film • Industrial Applications	• Monofilaments • Profiles • Rods	• Sheet • Tubing	
Agency Ratings	• ASTM D 4066 PA0114	• ASTM D 6779 PA0114	• FDA 21 CFR 177.1500	
RoHS Compliance	• RoHS Compliant			
Appearance	• Natural Color			
Forms	• Pellets			
Processing Method	• Extrusion			

Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 73°F, 0.0787 in	2.1	--	%	
Flow : 73°F, 0.0787 in	2.2	--	%	
Water Absorption (Saturation, 73°F)	8.5	--	%	ISO 62
Water Absorption (Equilibrium, 73°F, 50% RH)	2.5	--	%	ISO 62

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (73°F)	413000	276000	psi	ISO 527-2
Tensile Stress (Yield, 73°F)	12300	7980	psi	ISO 527-2
Tensile Stress (Break, 73°F)	7980	10200	psi	ISO 527-2
Tensile Strain (Yield, 73°F)	5.0	20	%	ISO 527-2
Nominal Tensile Strain at Break (73°F)	40	250	%	ISO 527-2
Flexural Modulus (73°F)	348000	109000	psi	ISO 178
Flexural Stress (73°F)	11600	2900	psi	ISO 178
Poisson's Ratio	0.40	--		ISO 527-2

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	2.9	2.9	ft·lb/in ²	
73°F	3.3	14	ft·lb/in ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F	No Break	No Break		
73°F	No Break	No Break		
Notched Izod Impact Strength				ISO 180
-22°F	2.9	2.9	ft·lb/in ²	
73°F	3.3	14	ft·lb/in ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				ISO 75-2/B
66 psi, Unannealed	392	--	°F	
Heat Deflection Temperature				ISO 75-2/A
264 psi, Unannealed	149	--	°F	
Melting Temperature	500	--	°F	ISO 11357-3
CLTE - Flow (73 to 131°F, 0.0787 in)	5.6E-5	--	in/in/°F	ISO 11359-2
CLTE - Transverse (73 to 131°F, 0.0787 in)	5.6E-5	--	in/in/°F	ISO 11359-2
Extrusion	Dry Unit			
Cylinder Zone 1 Temp.	482 to 563 °F			
Cylinder Zone 2 Temp.	482 to 563 °F			
Cylinder Zone 3 Temp.	482 to 563 °F			
Cylinder Zone 4 Temp.	482 to 563 °F			
Cylinder Zone 5 Temp.	482 to 563 °F			
Melt Temperature	518 to 563 °F			
Die Temperature	518 to 563 °F			

Extrusion Notes

Recommended Extrusion Conditions:

- Melt Point: 260°C
- Melt Pressure: 3 to 17 MPa
- Blow Film Bath Temperature: 20°C to 80°C
- Chill Roll Temperature (Cast Film): 20°C to 80°C
- Screw Design: General Purpose or Barrier

Notes

Typical properties: these are not to be construed as specifications.

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